

**PHYSICAL CONSTRUCTION:**

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CONSTRUCTION:	Patterned Loop (Non-Ortho Phthalate Construction)
FACE FIBER:	Invista Antron Lumena Type 6,6 Four Hole, Hollow Filament Nylon, with Permanent Stain and Bleach Protection, Static Control, and Duratech Soil Resistant Treatment, and a Fiber Modification Ratio of <1.5
DYE METHOD:	Solution
GAUGE:	5/64
STITCHES PER INCH:	9.33
PILE THICKNESS:	.101 Inches
TUFTED YARN WEIGHT:	20 Ounces Per Square Yard
DENSITY:	Average Density = 7,128; Weight Density = 142,574
PRIMARY BACKING:	100% Synthetic
SECONDARY BACKING:	Infinity 2 Modular Reinforced Composite Closed Cell Polymer
STANDARD SIZE:	18" X 36" / 24" X 24" / 12"X48" - Modular Tiles
INSTALLATION METHOD:	Horizontal Brick Ashlar, Herringbone, 3-Step Vertical Ashlar Patchwork – (Combination of assorted colors and sizes)

**ENVIRONMENTAL:**

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MANUFACTURE LOCATION:	Calhoun, Georgia 30701 USA
CRI GREEN LABEL PLUS CERTIFIED	
NSF / ANSI-140 CERTIFICATION:	Gold
ISO 14001 CERTIFIED	

**WARRANTIES:**

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WARRANTY:	Lifetime Limited Warranty, Including Face Wear, Moisture Barrier, Delamination, Tuft Bind, Unraveling, and Static Protection
BLEACH RESISTANT WARRANTY:	ColorSafe with 15 Year Limited Warranty Against Color Loss from Bleach Spills
STAIN RESISTANT WARRANTY:	XGUARD with 15 Year Limited Warranty Against Staining

**PRODUCT TESTING:**

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RADIANT PANEL (ASTM E-648):	Class I (Direct Glue)
SMOKE CHAMBER (ASTM E-662):	Less than 450 (Flaming Mode)
METHENAMINE PILL TEST (ASTM D-2859):	Passes
DIMENSIONAL STABILTY AACHEN TEST:	Passes
ELECTROSTATIC PROPENSITY (AATCC 134):	Less than 3.0 KV

**RECOMMENDED ADHESIVE:**

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RELEASEABLE ADHESIVE:	Mannington Infinity Pressure Sensitive Adhesive
CRI GREEN LABEL PLUS ID:	GLP70522
VOC LIMITS:	Meets SCAQMD Rule #1168
BOND WARRANTY:	Lifetime Limited Warranty When Used With Mannington Carpet

Specifications are subject to normal manufacturing variances. Specifications are subject to change without notice when technological advancements provide improved product performance.