

**PHYSICAL CONSTRUCTION:**

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CONSTRUCTION:	Pattern Loop
FACE FIBER:	Invista Antron Lumena Type 6,6 Four Hole, Hollow Filament Nylon, with Permanent Stain and Bleach Protection, Static Control, and Duratech Soil Resistant Treatment, and a Fiber Modification Ratio of <1.5
DYE METHOD:	Solution
GAUGE:	5/64
STITCHES PER INCH:	10.66
PILE THICKNESS:	.108 Inches
TUFTED YARN WEIGHT:	20 Ounces Per Square Yard
DENSITY:	Average Density =6,667; Weight Density = 133,334
PRIMARY BACKING:	100% Synthetic
SECONDARY BACKING:	UltraBac RE with Minimum 10% Recycled Content and Lifetime Warranty
STANDARD SIZE:	12' 6" Width
PATTERN REPEAT:	18 3/4" W x 19 1/2" L

**ENVIRONMENTAL:**

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RECYCLED CONTENT:	Minimum 10% Post-Consumer Recycled Content by Total Product Weight*
MANUFACTURE LOCATION:	Calhoun, Georgia 30701 USA
NSF / ANSI-140 CERTIFICATION:	Platinum
CRI GREEN LABEL PLUS CERTIFIED	
ISO 14001 CERTIFIED	
3 <sup>RD</sup> PARTY CERTIFICATION:	V2.1 HPD (Health Product Declaration)

**WARRANTIES:**

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WARRANTY:	Lifetime Limited Warranty, Covering Face Wear, Delamination, Tuft Bind, Unraveling, and Static Protection
BLEACH RESISTANT WARRANTY:	ColorSafe with 15 Year Limited Warranty Against Color Loss from Bleach Spills
STAIN RESISTANT WARRANTY:	XGUARD with 15 Year Limited Warranty Against Staining

**PRODUCT TESTING:**

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RADIANT PANEL (ASTM E-648):	Class I (Direct Glue)
SMOKE CHAMBER (ASTM-E-662):	Less than 450 (Flaming Mode)
METHENAMINE PILL TEST (ASTM D-2859):	Passes
ELECTROSTATIC PROPENSITY (AATCC 134):	Less than 3.0 KV

**RECOMMENDED ADHESIVE:**

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MULTI-PURPOSE ADHESIVE:	Mannington Ultra Adhesive
CRI GREEN LABEL PLUS ID:	GLP70513
VOC LIMITS:	Meets SCAQMD Rule #1168
BOND WARRANTY:	10 Year Limited Warranty When Used With Mannington UltraBac RE Carpet

Specifications are subject to normal manufacturing variances. Specifications are subject to change without notice when technological advancements provide improved product performance.

\* Most products contain a higher percentage of recycled content than the minimums listed above. Please contact Mannington Technical Services at 1-800-241-2262 for updated, specific recycled content percentages for each product.