

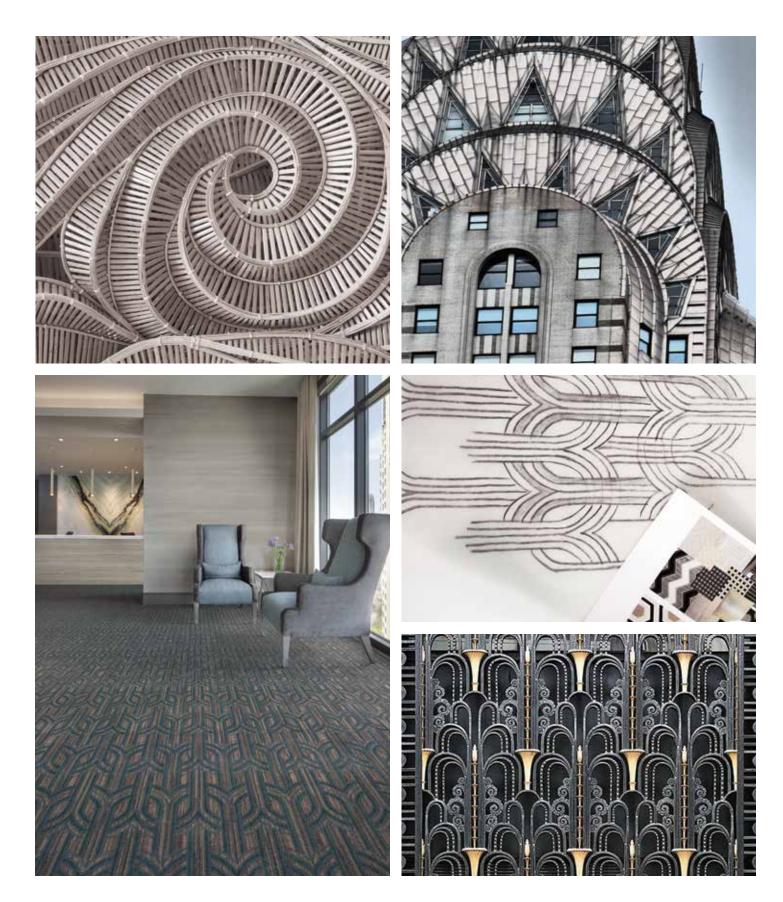




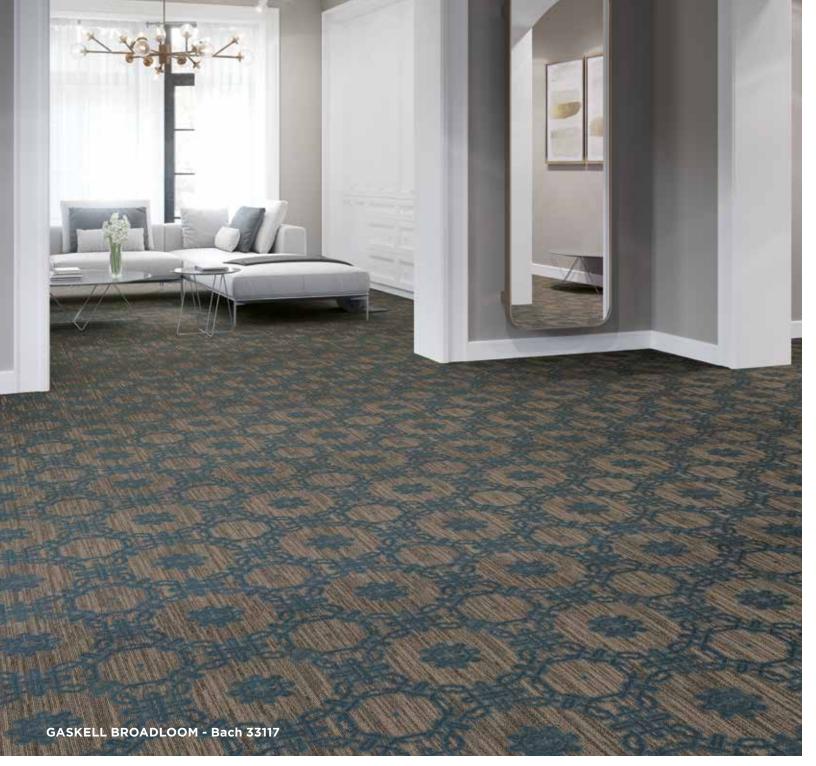




POETICA REIMAGINES PATTERNS FROM SOME OF THE MOST STRIKING ERAS IN DESIGN. NEW INTERPRETATIONS OF AESTHETICS FROM MID-CENTURY MODERN, SPANISH COLONIAL, ART DECO AND MORE ARE CAPTURED BY A RANGE OF PATTERNS IN BROADLOOM AND MODULAR CARPET. EACH STYLE TELLS A UNIQUE DESIGN STORY IN CRISP, CONTEMPORARY COLORS AND PATTERNING. WITH THE POETICA COLLECTION, HEALTHCARE AND SENIOR LIVING SPACES CAN BE BROUGHT TO LIFE WITH IMPRESSIVE, ENDURING APPEAL.







Dye method

Gauge Stitches per inch Tip-Sheared Patterned Loop Antron® Legacy™ Type 6,6 Nylon

Solution Yarn

5/64 (50.39 per 10 cm) 11.33 (44.61 per 10 cm)

Pile thickness

Finished weight

Density

Secondary backing

Size Pattern repeat

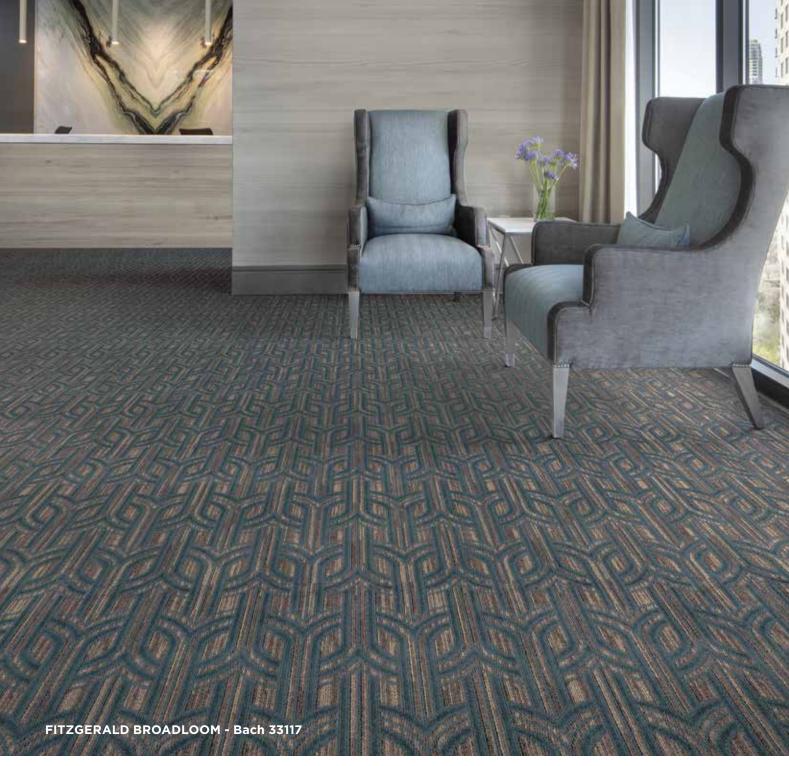
0.118" (3.00 mm)

 $23 \text{ oz/sq yd } (780 \text{ g/m}^2)$

7,016 (260.70 Kg/m³) Integra HP®, UltraBac® RE

12'6" (3.81 m)

18 3/4" W x 21" L (47.63 x 53.34 cm)



Construction
Face fiber
Dye method
Gauge
Stitches per inch

Tip-Sheared Patterned Loop Antron® Legacy™ Type 6,6 Nylon Solution / Yarn 5/64 (50.39 per 10 cm) 11.33 (44.61 per 10 cm) Pile thickness
Finished weight
Density
Secondary backing
Size

Pattern repeat

0.118" (3.00 mm) 23 oz/sq yd (780 g/m²) 7,016 (260.70 Kg/m³) Integra HP®, UltraBac® RE 12'6" (3.81 m)

18 3/4" W x 28 1/2" L (47.63 x 72.39 cm)





Dye method Gauge Stitches per inch Tip-Sheared Patterned Loop Antron® Legacy™ Type 6,6 Nylon

Solution / Yarn

5/64 (50.39 per 10 cm) 11.33 (44.61 per 10 cm)

Pile thickness Finished weight

Density

Secondary backing

Size

0.150" (3.81 mm)

 $24 \text{ oz/sq yd } (814 \text{ g/m}^2)$ 5,760 (214.03 Kg/m³)

Integra HP®, UltraBac® RE

12'6" (3.81 m)

Pattern repeat 18 3/4" W x 10 1/2" L (47.63 x 26.67 cm)



Patterned Loop

Face fiber Antron® Legacy™ Type 6,6 Nylon

Dye method Solution / Yarn

Gauge 5/64 (50.39 per 10 cm)
Stitches per inch 10.66 (41.97 per 10 cm)

Pile thickness

0.135" (3.43 mm)

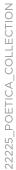
Weight Density 24 oz/sq yd (814 g/m²) 6,400 (237.81 Kg/m³)

Secondary backing

Integra HP®, UltraBac® RE 12'6" (3.81 m)

Size

Pattern repeat 18 3/4" W x 22" L (47.63 x 55.88 cm)





Gauge Stitches per inch Patterned Loop

Antron® Legacy™ Type 6,6 Nylon

Solution / Yarn

5/64 (50.39 per 10 cm) 11.66 (45.91 per 10 cm) Pile thickness Weight

Weight
Density

Secondary backing

Size Pattern repeat 0.135" (3.43 mm) 24 oz/sq yd (814 g/m²)

6,400 (237.81 Kg/m³)
Integra HP®, UltraBac® RE

12'6" (3.81 m)

18 3/4" W x 43" L (47.63 x 109.22 cm)



Tip-Sheared Pattern Loop

Antron® Legacy™ Type 6,6 Nylon

Dye method Solution / Yarn

Gauge 5/64 (50.39 per 10 cm)
Stitches per inch 11.33 (44.61 per 10 cm)

Pile thickness

0.150" (3.81 mm)

Finished weight 24 oz/sq yd (814 g/m²)

Density

Size

5,760 (214.03 Kg/m³) Integra HP®, UltraBac® RE

Secondary backing

12'6" (3.81 m)

Pattern repeat 18 3/4" W x 40 1/2" L (47.63 x 102.87 cm)





Construction Patterned Loop

Face fiber Antron® Legacy™ Type 6,6 Nylon

Dye method Solution / Yarn

Gauge 5/64 (50.39 per 10 cm)
Stitches per inch 11 (43.31 per 10 cm)

Pile thickness 0.135" (3.43 mm)

Weight 24 oz/sq yd (814 g/m²)

Density 6,400 (237.81 Kg/m³)

Secondary backing Integra HP®, UltraBac® RE

Size 12'6" (3.81 m)

Pattern repeat 18 3/4" W x 20" L (47.63 x 50.80 cm)



Patterned Loop

Face fiber

Gauge

Antron® Legacy™ Type 6,6 Nylon

Dye method

Solution / Yarn

Stitches per inch

5/64 (50.39 per 10 cm)

10.83 (42.64 per 10 cm)

Pile thickness

0.135" (3.43 mm)

Weight

 $24 \text{ oz/sq yd } (814 \text{ g/m}^2)$

Density

6,400 (237.81 Kg/m³)

Secondary backing

Integra HP®, UltraBac® RE

Size

12'6" (3.81 m)

Pattern repeat 18 3/4" W x 40 1/2" L (47.63 x 102.87 cm)





Gauge Stitches per inch Tip-Sheared Patterned Loop Antron® Legacy™ Type 6,6 Nylon

Solution / Yarn

5/64 (50.39 per 10 cm) 10.83 (42.64 per 10 cm) Pile thickness Finished weight

Density

Pattern repeat

Secondary backing

Size

0.150" (3.81 mm) 24 oz/sq yd (814 g/m²) 5,760 (214.03 Kg/m³) Integra HP®, UltraBac® RE

12'6" (3.81 m)

18 3/4" W x 33" L (47.63 x 83.82 cm)



Dye method

Stitches per inch

Tip-Sheared Pattern Loop

13 (51.18 per 10 cm)

Solution / Yarn

Gauge 5/64 (50.39 per 10 cm)

Antron[®] Legacy[™] Type 6,6 Nylon

Finished weight Density Secondary backing

 $23 \text{ oz/sq yd } (780 \text{ g/m}^2)$

7,016 (260.70 Kg/m³) Integra HP®, UltraBac® RE

12'6" (3.81 m) Size

Pattern repeat 18 3/4" W x 41 1/2" L (47.63 x 105.40 cm)



Tip-Sheared Pattern Loop

Face fiber Antron® Legacy™ Type 6,6 Nylon

Dye method Solution / Yarn

Gauge 5/64 (50.39 per 10 cm)
Stitches per inch 11 (43.31 per 10 cm)

Pile thickness

0.150" (3.81 mm)

Finished weight

24 oz/sq yd (814 g/m²)

Density

Size

5,760 (214.03 Kg/m³) Integra HP®, UltraBac® RE

Secondary backing

12'6" (3.81 m)

Pattern repeat 18 3/4" W x 36" L (47.63 x 91.44 cm)



Pattern Loop

Face fiber

Antron® Legacy™ Type 6,6 Nylon

Dye method

Solution Yarn

Gauge Stitches per inch 5/64 (50.39 per 10 cm) 10.66 (41.97 per 10 cm) Pile thickness

0.154" (3.91 mm)

Weight

24 oz/sq yd (814 g/m²) 5,610 (208.46 Kg/m³)

Density

Integra HP®, UltraBac® RE

Secondary backing
Size

12'6" (3.81 m)

Pattern repeat

18 3/4" W x 22 3/4" L (47.63 x 57.79 cm)



Gauge Stitches per inch Tip-Sheared Patterned Loop Antron® Legacy™ Type 6,6 Nylon

Solution / Yarn

5/64 (50.39 per 10 cm) 12.66 (49.84 per 10 cm) Pile thickness Finished weight

Density

Secondary backing Size

Pattern repeat

0.118" (3.00 mm) 23 oz/sq yd (780 g/m²) 7,016 (260.70 Kg/m³)

Integra HP®, UltraBac® RE

12'6" (3.81 m)

18 3/4" W x 31 1/2" L (47.63 x 80.01 cm)



Construction Patterned Loop

Face fiber Antron[®] Legacy[™] Type 6,6 Nylon

Dye method Solution / Yarn

Gauge 5/64 (50.39 per 10 cm) Stitches per inch 10.83 (42.64 per 10 cm) Pile thickness 0.154" (3.91 mm)

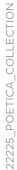
24 oz/sq yd (814 g/m²) Weight

Density 5,610 (208.46 Kg/m³) Integra HP®, UltraBac® RE

Size 12'6" (3.81 m)

Secondary backing

Pattern repeat 18 3/4" W x 10 1/2" L (47.63 x 26.67 cm)





Dye method

Gauge

Stitches per inch

Tip-Sheared Patterned Loop

Antron® Legacy™ Type 6,6 Nylon

Solution / Yarn

5/64 (50.39 per 10 cm) 11.16 (43.94 per 10 cm)

Pile thickness 0.150" (3.81 mm)

Size

Finished weight $24 \text{ oz/sq yd } (814 \text{ g/m}^2)$

Density 5,760 (214.03 Kg/m³)

Secondary backing Integra HP®, UltraBac® RE

12'6" (3.81 m)

Pattern repeat 18 3/4" W x 23" L (47.63 x 58.42 cm)



Gauge Stitches per inch Tip-Sheared Patterned Loop Antron® Legacy™ Type 6,6 Nylon

Solution / Yarn

5/64 (50.39 per 10 cm) 12 (47.24 per 10 cm) Pile thickness
Finished weight
Density

Secondary backing

Size

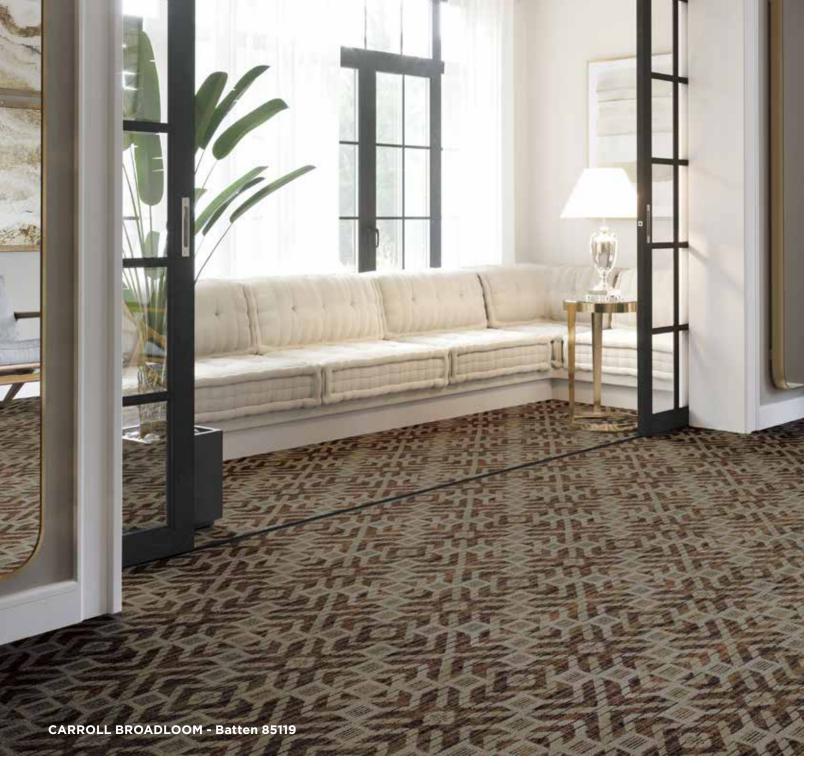
Pattern repeat

0.118" (3.00 mm) 23 oz/sq yd (780 g/m²) 7,016 (260.70 Kg/m³) Integra HP®, UltraBac® RE

12'6" (3.81 m)

18 3/4" W x 20" L (47.63 x 50.80 cm)





Construction
Face fiber
Dye method
Gauge
Stitches per inch

Tip-Sheared Patterned Loop Antron® Legacy™ Type 6,6 Nylon Solution / Yarn 5/64 (50.39 per 10 cm) 10.66 (41.97 per 10 cm) Pile thickness
Finished weight
Density
Secondary backing

Size

24 oz/sq yd (814 g/m²) 5,760 (214.03 Kg/m³) Integra HP®, UltraBac® RE 12'6" (3.81 m)

Pattern repeat 18 3/4" W x 23 1/2" L (47.63 x 59.69 cm)

0.150" (3.81 mm)



Gauge Stitches per inch Patterned Loop

Antron® Legacy™ Type 6,6 Nylon

Solution / Yarn

5/64 (50.39 per 10 cm) 10.66 (41.97 per 10 cm) Pile thickness

Weight

Density

Secondary backing

Size

Pattern repeat

0.135" (3.43 mm)

24 oz/sq yd (814 g/m²) 6,400 (237.81 Kg/m³)

Integra HP®, UltraBac® RE

12'6" (3.81 m)

18 3/4" W x 22 1/2" L (47.63 x 57.15 cm)



Patterned Loop

Face fiber

Dye method

5/64 (50.39 per 10 cm) Gauge Stitches per inch

Antron® Legacy™ Type 6,6 Nylon

Solution / Yarn

10.83 (42.64 per 10 cm)

Pile thickness Weight

Size Installation

0.154" (3.91 mm) 24 oz/sq yd (814 g/m²)

5,610 (208.46 Kg/m³) Density

Infinity® Modular Secondary backing

24" x 24" (60.96 x 60.96 cm) Vertical Ashlar, Monolithic, and Horizontal

Brick Ashlar



Face fiber

Antron® Legacy™ Type 6,6 Nylon

Dye method

Gauge

Solution / Yarn

Stitches per inch

5/64 (50.39 per 10 cm) 10.66 (41.97 per 10 cm) Pile thickness

Secondary backing

0.154" (3.91 mm)

Weight

24 oz/sq yd (814 g/m²) 5,610 (208.46 Kg/m³)

Density

Installation

Infinity® Modular

Size

24" x 24" (60.96 x 60.96 cm)

Brick Ashlar

Vertical Ashlar, Monolithic, and Horizontal

⊘ EPD	ENVIRONMENTAL PRODUCT DECLARATION	EPDs communicate the comprehensive life cycle assessment of a product's environmental impact and facilitate transparency. Our EPDs conform to international standards and are 3rd party verified by SSC and NSF International.
	SOLAR ARRAY	At 3.3 acres, we have one of the largest solar arrays in the flooring industry generating 1,000,000 kilowatt hours annually.
BETTER PLANTS U.S. DEPARTMENT OF EMERGY	ENERGY LEADERSHIP	With one of the largest solar arrays in the flooring industry (3.3 acres in Salem NJ) and ambitious goals to improve energy efficiency by 25% over ten years, we have an ongoing partnership with the Department of Energy to lead manufacturing into smarter energy use, as well as to reduce related carbon emissions.
4	WATER REDUCTION	Water is a precious natural resource and a key component in manufacturing. By investing in technology and a continual emphasis on efficiency and lean manufacturing, we have reduced our water use by more than 30% since 2007. We also actively help protect wetlands in the communities where we make flooring.
MADE IN THE	US MANUFACTURING	Mannington is a fourth generation, family-owned company deeply committed to U.S. manufacturing. We make flooring in seven communities across the U.S., allowing us to provide the highest levels of service and quality in the industry, while supporting local economies and crafting quality, American-made products.
	3RD PARTY CERTIFICATIONS	Certifications help navigate the world of green marketing claims. So we invest in ISO-14001 and environmentally preferable product certifications including NSF/ANSI-140, NSF/ANSI-332, FloorScore, and Green Label Plus. All of our products may contribute to multiple LEED and Green Globe credits.
C	LOOP®	We have a responsible end-of-life plan for the products we manufacture. Through our LOOP® reclamation, we take back post-consumer carpet and closed-loop recycle it back into carpet. We also have closed-loop recycling processes in place for our LVT products and produce the only carpet-to-hard surface flooring – resilient sheet with 35% recycled content.



RECYCLED CONTENT

We actively seek out waste streams that clog America's landfills, looking for innovative ways to use them in new products. We also reclaim post-consumer carpet and tile from other flooring companies, as well as tires, telephone books, automotive glass, and other waste streams that contribute to landfills, incorporating them into carpet and hard surface flooring.



SAMPLE RETURN

We offer a postage-paid return label for every commercial product sample that we ship. So when you are finished with your project, you can return the sample. We will send it on to the next user; and at the end of its useful life, we donate samples to local charities, churches, schools and civic groups.



PURPLE MARTINS

In the mid-1980s, we began attracting migrating birds called Purple Martins to our New Jersey manufacturing campus as a more natural alternative to the use of pesticides. This "Purple Martin Project" has proven to be an incredibly environmentally friendly and cost effective way to control insects. Our employees are engaged in the banding and tracking of the birds.



HONEY BEES

In 2009, as part of an effort to show how an industrial enterprise can co-exist with the agricultural & farming community and positively contribute to both, Mannington's New Jersey corporate site began to house honeybees, and now have 5 hives in Salem, NJ and 4 in Eustis, FL. The honey bees are thriving and each year we are able to enjoy and share the honey we produce.



ISO 14001

ISO 14001 is a global environmental standard that provides a system for continual improvement in environmental performance.



CRI GREEN LABEL PLUS

GL+ is an independent carpet testing program that exceeds the CHPS indoor environmental quality standards for low-emitting products used in commercial settings. All Mannington Commercial carpet products pass CRI Green Label Plus certification for low VOC emissions.



: CE MARK

Certifies that a product has met EU health, safety, and environmental requirements, which ensure consumer safety. Manufacturers in the European Union (EU) and abroad must meet CE marking requirements where applicable in order to market their products in Europe.



CLIMATE REGISTRY

Mannington is dedicated to reducing our greenhouse gas emissions by 25% over 10 years. Since 2007, a 10% reduction can be attributed to energy efficiencies, process efficiencies, and use of renewable energy. Additional information can be found on theclimateregistry.org.







- Specifications are based on averages from normal manufacturing tolerances. Such variations do not affect product performance.
- Protective chair pads are recommended under office chairs with roller casters to preserve appearance and to avoid premature wear.
- As with all quality carpets slight variation in color may occur from dye lot to dye lot.
- Backings or other materials may be changed without prior notice when shortages occur or when technological advancements provide improved product performance.
- This product is intended solely for use as an indoor floor covering and is not recommended or sold for any other purpose.
- The inherent characteristics of geometric linear patterns can result in double-dark or double-light lines at the seam and to some extent pattern run-off or bias. This is not a manufacturing defect and as such should be considered when selecting a modular carpet installation method.
- Cut piles, cut and loops, and tip-sheared constructions are not recommended for heavy commercial traffic, corridors, or through channeled traffic. Please contact your Mannington representative for information regarding these constructions and your specific end use application.
- Please make final selection from actual product samples. To order samples go to manningtoncommercial.com or call 800.241.2262 ext. 6913