







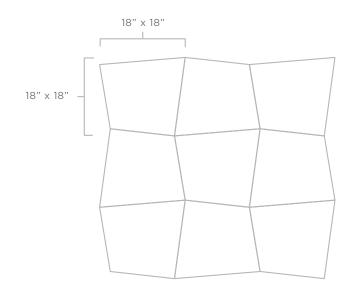






ENDLESS POSSIBILITIES

Classic or contemporary. Bold or understated. Traditional or daring. Ever beautiful, the Amtico Signature Collection offers endless possibilities for creating memorable flooring.





Pattern: AROD8700S Size: 18" x 18"

ALLURE DC170

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Bold contrasting textures in complementary tones create a dynamic combination.

CREATED WITH:

Patina Vapour Fragment Astro Alchemy Storm Stria Rock

₩



This is just one example, discover more at MANNINGTON.COMMERCIAL.COM/DESIGN-TOOLS



Feature Stripping

Add contrast, create a grout effect or define tile and plank shapes with Amtico feature stripping. Available in a choice of five sizes.

Feature stripping is available in the following sizes, 2 mm thickness $\!\!\!^*$

1/8" x 36" (3.2 mm x 914.4 mm)
1/4" x 36" (6.4 mm x 914.4 mm)
3/8" x 36" (9.5 mm x 914.4 mm)
1/2" x 36" (12.7 mm x 914.4 mm)

3/4" x 36" (19.1 mm x 914.4 mm)

American Oak	AR0W7050
Wenge Wood	AR0W7490
Cirrus Air	AR0W8100
Stria Sediment	AROSMS14
Stria Volcanic	AROSMS42
Shimmer Denim	AROASE39
Bronze	AROAMP18
Pure Plain Black	AROAPN22

Fused Birch	AR0W7500
Wild Walnut	AR0W7620
Mirabelle Creme	AROSMB14
Stria Basalt	AROSMS43
Concrete Pale	AROSCN30
Silver	AROAMP38
Gold	AROAMP78
Pure Plain White	AROAPN11

^{*} Sizes shown are not actual size

The Amtico Collection's finishes innovatively combine texture, color, and pattern to create a vibrant product ideal for expressing any design vision. Our diverse product collection includes wood, stone, and abstract visuals. The Amtico Collection is extremely durable and highly flexible, allowing for design creativity and proven performance. Our floors are constructed using our world leading Multi-Performance System (MPS), providing the most durable and highest fidelity offering in LVT, backed by our 20 year commercial warranty.



QUANTUM GUARD® HP

Quantum Guard® HP is the highest performance commercial urethane finish in the industry. The patented aluminum oxide UV cured wear layer provides exceptional wear resistance, stain resistance, and slip retardance when compared to standard LVT floors. With a no polish, no buffing option, lower maintenance cost translates to an overall lower total cost of ownership.

PERFORMANCE WEAR LAYER 1 Ceramic infused for improved slip retardance and durability. (R9 rating)

PERFORMANCE WEAR LAYER 2 High-density layer. Engineered to withstand indentations and protect against everyday

High-density layer. Engineered to withstand indentations and protect against everyday wear and tear.

AESTHETIC LAYER

Our in-house design team creates aesthetic visuals with remarkable realism and clarity, by utilizing the latest technology in imaging, texturing, and finishing.

BACKING LAYERS

The final supporting layers provide a foundation for the aesthetic layers, to guarantee high performance for years to come.

Amtico LVT contains rapidly renewable content, and is 100% recyclable.

QUANTUM GUARD® HP: PATENTED PERFORMANCE

- Highest performance commercial urethane finish in the industry
- No polish
- Enhances durability, cleanability, appearance, and slip retardance when compared to standard LVT floors
- Significant reduction in overall lifecycle cost greatly lowers total cost of ownership







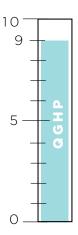
* WARRANTY MAY VARY BY PRODUCT TYPE

MOH HARDNESS SCALE

9 = QGHP

7 = Quartz

2 = Urethane without aluminum oxide



REGULAR MAINTENANCE ANNUAL TOTAL



\$48,750=STD. LVT

TOTAL ANNUAL COST PER SQ. FT.



\$0.66 STANDARD LVT

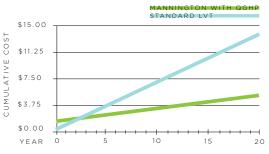


\$0.20 QGHP LVT

RESTORATIVE MAINTENANCE ANNUAL TOTAL



CUMULATIVE COST PER SQ. FT. BY YEAR



Break Even on Product and Maintenance Cost Difference Between: LVT VS. QGHP = 2 YEARS

PERFORMANCE AND FEATURES

:		12" x 12", 12" x 18", 18" x 18", 12" x 24", 18" x 24" Xtra, 18" x 36" Xtra,
	AVAILABLE SIZES	12 x 12 , 12 x 18 , 16 x 16 , 12 x 24 , 16 x 24 x 1d, 16 x 36 x 1d, 18" x 48" Xtra, 7.25" x 48" Xtra, 9" x 48" Xtra, 3" x 36", 4.5" x 36", 6" x 36", 9" x 36", 18" x 36" Cross Grain, 24" x 48" Cross Grain. All with micro-beveled edges. Sizes are style dependent.
QGHP	QUANTUM GUARD® HP	The highest performance commercial urethane finish in the industry. The patented aluminum oxide proprietary wear layer eliminates the need for polish, while enhancing durability, cleanability, appearance retention and slip retardance when compared to standard LVT floors – resulting in 70% annual savings in maintenance costs.
•	RAPIDLY RENEWABLE CONTENT	Contains 4% rapidly renewable resource content.
WARRANTY 2 O YEAR	WARRANTY	This product is backed by our Limited 20 Year Commercial Warranty and Limited 20 Year Quantum Guard® HP Wear Warranty.
Q,	QUICKSTIX	LVT with pre-applied adhesive, reducing time and labor required to install the flooring. QuickStix floors can be used immediately after installation, even in extreme moisture areas.
/5/	XPRESS	When you really need it now. Our innovative delivery program ensures that you get the carpet and hard surface products you need quickly and reliably. With product available to ship within 5 business days, Mannington's new Xpress program leads the industry in service.

SUSTAINABILITY

BETTER PLANTS U.S. DEPARTMENT OF ENERGY	ENERGY LEADERSHIP	With one of the largest solar arrays in the flooring industry (3.3 acres in Salem NJ) and ambitious goals to improve energy efficiency by 25% over ten years, we have an ongoing partnership with the Department of Energy to lead manufacturing into smarter energy use, as well as to reduce related carbon emissions.
	WATER REDUCTION	Water is a precious natural resource and a key component in manufacturing. By investing in technology and a continual emphasis on efficiency and lean manufacturing, we have reduced our water use by 30% company-wide since 2007. We also actively help protect wetlands in the communities where we make flooring.
	SOLAR ARRAY	At 3.3 acres, we have one of the largest solar arrays in the flooring industry, generating 1,000,000 kilowatt hours annually.
MADE IN THE	US MANUFACTURING	Mannington is a fourth generation, family-owned company deeply committed to U.S. manufacturing. We make flooring in seven communities across the U.S., allowing us to provide the highest levels of service and quality in the industry, while supporting local economies and crafting quality, American-made products.

SUSTAINABILITY

	ISO 14001	ISO 14001 is a global environmental standard that provides a system for continual improvement in environmental performance.
	3RD PARTY CERTIFICATIONS	Certifications help navigate the world of green marketing claims. So we invest in ISO-14001 and environmentally preferable product certifications including NSF/ANSI-140, NSF/ANSI-332, FloorScore, and Green Label Plus. All of our products contribute to multiple LEED and Green Globe credits.
⊘ EPD	ENVIRONMENTAL PRODUCT DECLARATION	EPDs communicate the comprehensive life cycle assessment of a product's environmental impact and facilitate transparency. Our EPDs conform to international standards and are 3rd party verified by ThinkStep and Underwriters Laboratory.
<u> </u>	PURPLE MARTINS	In the mid-1980s, we began attracting migrating birds called Purple Martins to our New Jersey manufacturing campus as a more natural alternative to the use of pesticides. This "Purple Martin Project" has proven to be an incredibly environmentally friendly and cost effective way to control insects. Our employees are engaged in the banding and tracking of the birds.
	HONEYBEES	In 2009, as part of an effort to show how an industrial enterprise can coexist with the agricultural & farming community and positively contribute to both, Mannington's New Jersey corporate site began to house honeybees. We now have 5 hives in Salem, NJ and 4 in Eustis, FL. The honeybees are thriving and each year we are able to enjoy and share the honey produced.
CE	CE MARK	Certifies that a product has met EU health, safety, and environmental requirements, which ensure consumer safety. Manufacturers in the European Union (EU) and abroad must meet CE marking requirements where applicable in order to market their products in Europe.
C	CLIMATE REGISTRY	Mannington is dedicated to reducing our greenhouse gas emissions by 25% over 10 years. Since 2007, a 10% reduction can be attributed to energy efficiencies, process efficiencies, and use of renewable energy. Additional information can be found on theclimateregistry.org.
	RAPIDLY RENEWABLE CONTENT	Contains 4% rapidly renewable resource content.

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			Ι	9		l	Straight Grain										Cr								
			Tick	Barn Wood	윺	ss Grain	305mm)	(305 x 457mm)	(457 x 457mm)	610mm)	Ktra	Xtra	Ktra		9" x 48" (229 x 1220mm) Xtra	x 915mm)	x 36" (114 x 915mm)	915mm)	15mm)	Gr	ain		Custom Design	Choice	Signature and Choice Borders & Motifs
ae J	<u>0</u>			Finish -	Guard	Cross	×	5 × 4	7×4	×	24" x 610mm) Xtra	36" x 915mm))	, 48" , x 1220mm)	7.25" x 48" (183 x 1220mm) Xtra	E E	× 919	4 × 9	×) ×	(457 x	× 019)	option	tom	and C	nd Cl
Product Name	Product Code	Point	Finish	i <u>r</u>	Ē	e i	, (305	30	(45	(305	t" 610n	3" 915m	3"	48" 2201	, 1220	36" (76	6" (11	, (152	, (229		ا% (6	g	Cus	re a	s a
oquc	onpo	G P	Surface	Surface	Quantum	Available	× 12"	× 18,	×18"	× 24"	× 72	× 36	× 70	3.×	× 48	× 36'		x 36"	× 36"	18" × 36" 915mm)	24" × 48" (1220mm)	Stripping	Amtico	Signature a	natu
P.	P.	Price	Sul	Sul	g	Š	12.	12,	.8	12" x	18" x (457	18" x (457	18" x (457	7.2	62	ķ	.5.	6,	6	18,	122	Str	Α	Sig	Sig
Aged Oak	AROW7710	S		•	٠	٠	•	•	•	•	•	•	•	•	•	•	•	•	•			٠	•	•	•
American Cherry American Oak	AROW7450 AROW7050	S	•	*	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		•	•	•	•
Antique Wood	AR0W7190	s	·	*	•	•	·	٠	٠	٠	٠	٠	•	٠	٠	٠	٠	٠	٠	·		·	٠	•	•
Applewood Ashdown Plum	AROW7740 AROW8000	S	•		•	•	٠	•	•	•	•	•	•	•	•	•	•	•	•			•	•	•	•
Blonde Oak	AROW8000 AROW7460	S	·		•	·	·	•	•	•	•	•	•	•	•	•	•	•	•	i i		÷	•	•	•
Brushed Oak	AR0W7910	S			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	·		•	•	•	
Chalked Pine	AROW7750	S		*	•			•	•	•	•	•	•	•	•	•	•	•	•	 :			•	•	•
Chateau Oak Cherry	AROW7980 AROW7000	S	•	T	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	·		•	•	•	•
Cirrus Air	AR0W8100	S	·		·	•	·	•	•	•	•	•	•	•	•	•	•	•	•	·	•	·	•	•	•
Cirrus Dawn Cirrus Mist	AROW8070 AROW8110	S	:				<u>:</u>	•	•	•	•	•	•	•	•	•	•	•	•	 :	:	<u> </u>	•	· ·	
Cirrus Shadow	AROW8110 AROW8080	S	•		•	•	·	•	•	•	•	•	•	•	•	•	•	•	•	i	•	·	•	•	•
Cirrus Twilight	AROW8090	S	·		·	·	·	•	·	٠	٠	٠	٠	•	•	٠	٠	٠	٠	·	·	·	٠	•	•
Classic Oak Classic Walnut	AROW7430 AROW7610	S	•	*	•	•		•	•	•	•	•	•	•	•	•	•	•	•	•			•	•	•
**Cornish Oak	AROW8150	S	•	*	•	٠	•	•	•	•	•	•	•	•	•	•	•	•	•	٠		٠	•	•	•
Dark Walnut	AR0W7700	S	·		·	·	·	•	•	٠	٠	•	٠	•	•	•	٠	•	•	·		·	·	·	٠
Dry Teak Farmhouse Oak	AROW7810 AROW7630	S		*	•			•		•	•	•	•	•	•	•	•		•	:			•	·	•
Fresh Oak	AR0W7440	S	•	*	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		٠	•	•	•
Fumed Oak	AR0W7900	S		٠	٠	٠	٠	•	٠	٠	•	•	٠	•	•	•	٠	٠	•	·			٠	•	•
Fused Birch **Galleon Oak	AR0W7500 AR0W8170	S		*	•			•	•	•		•	•		•		•	•					•		
Golden Oak	AR0W7510	S	•	*	•	٠	•	•	•	•	•	•	•	•	•	•	•	•	•	•		٠	•	•	•
Grande Pecan	AROW7850	S	٠	*	٠	٠		•	•	•	•	•	•	•	•	•	•	•	•	Ŀ		٠	•	•	•
**Ink Wash Wood	AROW7990 AROW8230	S		•		•		•			•	•	•	•	•	•	•	•	•	:			•		
Light Cherry	AR0W7060	S	•		•	٠	•	•	•	•	•	•	•	•	•	•	•	•	•			٠	•	•	•
Limed Grey Wood Limed Wash Wood	AROW7670 AROW7660	S		*	٠	•	•	•	•	•	•	•	•	•	•	•	•	•	•			•	•	•	•
Manor Oak	AROW7660 AROW7970	S	÷	*	·	÷	÷	•	•	•	•	•	•	•	·	•		•	•	l :		÷	•	•	·
Maple	AR0W6840	S	•		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•			•	•	•	•
Merbau Natural Limed Wood	AROW7590 AROW7690	S		*	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	⊢ :			•	•	•
Neutral Pine	AROW7770	S	•	*	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	Ť		•	•	•	•
**Nomad Oak	AR0W8140	S		•	•	٠	•	•	•	•	•	•	•	•	•	•	•	•	•			•	•	•	•
Oiled Pine Parisian Pine	AROW7760 AROW7860	S	·	*	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	:		•	•	•	•
**Pearl Wash Wood	AR0W8220	S	•		٠	•	•	•	•	٠	٠	•	•	•	•	٠	•	•	•			·	•	•	•
Pier Oak	AROW7890 AROW8130	S		•		•	· ·	•	•	•	•	•	•	•	•	•	•	•	•				•	•	•
**Pilgrim Oak Priory Oak	AROW8130 AROW7200	S	i	*	·	·	·	•	·	·	·	•	·	•	•	·	•	·	•	H÷		·	•	·	•
Quill Gesso	AR0W8060	s	·		•	•	·	•	•	•	•	•	•	•	•	•	•	•	٠	·		·	•	•	•
Quill Kohl Quill Sable	AR0W8050 AR0W8040	S	·			•		•	•	•	•	•	•	•	•	•	•	•	•	:			•	•	•
Reclaimed Oak	AROW8040 AROW7870	S	Ė	•	•	·	·	•	•	•	•	•	•	•	•	•	•	•	•	·		·	•	•	•
Red Oak	AROW7530	S	·	*	٠	٠	·	٠	٠	٠	٠	٠	٠	•	•	٠	•	٠	٠			·	٠	•	٠
**Regency Walnut Rosewood	AR0W8200 AR0W7070	S	•		•	•		•	•	•	•	•	•	•	•	•	•	•	•				•	•	•
**Salted Oak	AROW8210	S	٠	*	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		•	•	•	•
Script Maple Rum	AROW7920	S			•	•		•	•	•	•	•	•	•	•	•	•	•	•			•	•	•	•
Script Maple Silver Shibori Jasmine	AROW8120 AROW7800	S	·			·		•		•	•	•	•	•	•	•	•	•		:		·	•		•
Shibori Lapsang	AR0W7790	S	٠		•	٠	٠	•	•	•	•	•	•	•	•	•	•	•	•	٠		٠	•	•	•
Shibori Sencha **Shore Oak	AR0W7780 AR0W8180	S		*	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	·		•	•	•	•
Spalted Beech	AROW5180 AROW7480	S	·	*	•	·	·	•	·	•	•	•	·	•	•	•	•	•	•	ŀ		·	•	·	•
Sugar Maple	AROW8020	S	•		•	٠	٠	•	•	•	•	•	•	٠	٠	•	•	•	•	•		٠	•	•	•
Teak Vintage Teak	AROW6990 AROW7600	S	•	*	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•			•	•	•	•
Washed Teak	AROW5990	S	·	*	·	٠	·	•	٠	٠	•	٠	•	•	•	٠	•	•	•	·		·	•	•	٠
**Wharf Oak	AROW8190	S	•	*	•	•	٠	•	•	•	•	•	•	•	•	•	•	•	•	•		٠	•	•	•
Wenge Wood White Oak	AROW7490 AROW7520	S	•	*	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		•	•	•	•
White Wash Wood	AR0W7680	s	·	*	·	·	·	٠	٠	٠	٠	٠	٠	٠	٠	٠	٠	٠	٠	·		·	٠	٠	٠
Wild Cherry Wild Walnut	AR0W7310 AR0W7620	S	•		•	•		•	•	•	•	•	•	•	•	•	•	•	•	:		•	•	•	•
Worn Oak	AROW7620 AROW7390	S	ŀ	*	·	•	ŀ	•	•	•	•	•	•	•	•	•	•	•	·	ŀ		ŀ	•	·	•
**York Oak	AR0W8160	s	•	*	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		•	•	•	•

SPECIFICATIONS | AMTICO COLLECTION | WOOD

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Ø.	CONSTRUCTION	LVT with micro-beveled edges						
	STANDARD AVAILABLE SIZES	3" x 36" (76 x 915mm), 4.5" x 36" (114 x 915mm), 6" x 36" (152 x 915mm), 9" x 36" (229 x 915mm). Other sizes available - refer to brochure matrix for specific product sizes.						
x	OVERALL THICKNESS	0.098" (2.5 mm)						
х	WEAR LAYER THICKNESS	40 mil (1 mm)						
W. C.	PIECES PER CARTON	60 pcs of 3" x 36", 40 pcs of 4.5" x 36", 30 pcs of 6" x 36", 20 pcs of 9" x 36"						
	COVERAGE PER CARTON	45 sq. ft. Depends on the product and product size						
	3RD PARTY CERTIFICATIONS	FloorScore, Industry wide 3rd party Type III EPD (Environmental Product Declaration)						
20 van	WARRANTY	This product is backed by our Limited 20 Year Commercial Warranty and Limited 20 Year Quantum Guard® HP Wear Warranty.						
QGHP	QUANTUM GUARD® HP	The highest performance commercial urethane finish in the industry. The patented aluminum oxide proprietary wear layer eliminates the need for polish, while enhancing durability, cleanability, appearance retention and slip retardance when compared to standard LVT floors - resulting in 70% annual savings in maintenance costs.						
Q,	QUICKSTIX	LVT with pre-applied adhesive, reducing time and labor required to install the flooring. QuickStix floors can be used immediately after installation, even in extreme moisture areas.						
	LEED	Mannington Commercial products may contribute to multiple LEED credits.						
/5/	XPRESS	When you really need it now. Our innovative delivery program ensures that you get the carpet and hard surface products you need quickly and reliably. With product available to ship within 5 business days, Mannington's new Xpress program leads the industry in service.						
USA.	US MANUFACTURING	Mannington is a fourth generation, family-owned company deeply committed to U.S. manufacturing. We make flooring in seven communities across the U.S., allowing us to provide the highest levels of service and quality in the industry, while supporting local economies and crafting quality, American-made products.						
	RAPIDLY RENEWABLE CONTENT	Contains 4% rapidly renewable resource content.						
STATIC LOAD	LIMIT	(Armstrong Modified @1000 PSI): Pass						
SPECIFICATI	ON (ASTM F1700)	Class III Type A & B						
HEAT STABILI	TY (ASTM F1514)	Passes						
STAIN & CHEMIC	CAL RESISTANCE (ASTM F925)	Passes						
HUD/FHA RE		Exceeds						
: AMERICANS WITH DISABILITIES ACT : GUIDELINES (ADAG)		Meets or exceeds ADA Guidelines						
COEFFICIENT OF FRICTION (COF)		≥ 0.5 Leather; 0.6 Rubber						
FLOORING RADIANT PANEL (ASTM E648)		≥ .45 watts/cm², Passes (Class I)						
•	CHAMBER (ASTM E662)	< 450 (non-flaming mode)						
INSTALLATION	ADHESIVE	Porous & Non-Porous Substrates: Amtico High Pressure Sensitive, Full Spread / RH 90%, MVER 8, pH5-9; Amtico 373, Full Spread / RH 80%, MVER 5, pH 7-10; XpressStep for LVT Spray Adhesive / RH 90%, MVER 8, pH11; XpressStep Premium Spray Adhesive / RH 93%, MVER 10, pH12. Non-Porous Substrates or where higher performance is required: Amtico Universal, Full Spread, 2 Part Urethane / RH 80%, MVER 5, pH 7-10. Under Hospital Beds and Heavy Rolling Loads: Amtico Universal, Full Spread, 2 PartUrethane / RH 80%, MVER 5, pH 7-10; XpressStep for LVT Spray Adhesive / RH 90%, MVER 8, pH11; XpressStep Premium SprayAdhesive / RH 93%, MVER 10, pH12. QuickStix pre-applied adhesive / 99% RH, MVER 18, ph12						